

Work Order ID 60561

Wednesday, July 14, 2010 9:17:46 AM

Page 1

Item ID: K10003

Accept

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 7/14/2010 Start Qty: 4.00

Required Date: 7/22/2010 Req'd Qty: 4.00

Reference:

Approvals:

Process Plan:

Date: 10-2-14 Tooling:

Date:

QC:

Date: SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

IIN634,635

Rev F

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Create White labels only per PPP K10003

CHG 007

110

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

120

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

10/9/13 BG 10-9-03

10/9/13 CP @

24

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 60561

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Item ID: K10003

Accept

Setup Start

Revision ID:

Stop

Item Name: Saddle, D205-634-011

Start Date: 7/14/2010 Start Qty: 4.00

Required Date: 7/22/2010 Req'd Qty: 4.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130



Packaging

Packaging

Identify as per dwg & Stock Location:

0.00

Memo

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

7/14/10 (4)

10/09/13
CZ10/09/13

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Picklist Print

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Work Order ID: 60561

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/14/2010

Required Date: 7/22/2010

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF
 IPP: J 06-07-25 As per DSI 9344 JLM
 IPP: K 06.11.17 Per K10003 Rev C KJ
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A Bolt		Purchased	No			110	Each	167.0000	8	32		10/9/3 sf	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST360				167					
				114941				167					
AN4-6A Bolt		Purchased	No			110	Each	1,260.000	16	64		10/9/3 sf	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST356				1260					
				112933				96					
				113149				361					
				114523				2					
				114615				1					
				114941				500					
				115108				300					
AN4C47A Bolt		Purchased	No			110	Each	11.0000	4	16		10/9/3 sf	
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				ST361				11					
				115030				11					

W/O:		WORK ORDER CHANGES					
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Start Date: 7/14/2010

Required Date: 7/22/2010

Start Qty: 4.00

Required Qty: 4.00

AN6-12A

Purchased

No

110

Each

222.0000

8

32

Bolt

Location

Loc Qty

Loc Code

ST342

222

114523

22

114941

200

AN0601D416

NAS1149D0463J

Purchased

No

110

Each

0.0000

32

128

Washer

AN0601D616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8

32

Washer

D2570

Manufactured

No

110

Each

559.0000

24

96

Bushing

Location

Loc Qty

Loc Code

ST018

559

59911

45

60288

313

60476

201

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Dart Aerospace Ltd

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Start Date: 7/14/2010

Required Date: 7/22/2010

Start Qty: 4.00

Required Qty: 4.00

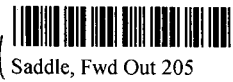
D2571

Manufactured No

110 Each

25.0000

1 4



Saddle, Fwd Out 205



759847 10/9/10
10/9/13

Location

Loc Qty

Loc Code

ST425

8

43564

4

47564

4

ST433

17

58250

3

59298

5

59849

9

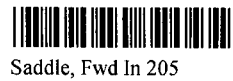
D2572

Manufactured No

110 Each

15.0000

1 4



Saddle, Fwd In 205



4 2
B60705 10/9/13

Location

Loc Qty

Loc Code

ST425

4

43565

4

ST433

11

59300

2

59850

9

D2573

Manufactured No

110 Each

8.0000

1 4



Saddle, Aft Out 205



2 4
B59881 10/9/13
60706 1x

Location

Loc Qty

Loc Code

ST425

8

43566

4

47566

4

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 60561

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/14/2010

Required Date: 7/22/2010

Start Qty: 4.00

Required Qty: 4.00

D2574

Manufactured No

110

Each

4.0000

1

4

38

1X



Saddle, Aft In 205

Location

Loc Qty

Loc Code

ST425

4

43567

4

110

Each

133.0000

4

16

1557882 60707
10/9/35

D2747

Manufactured No



Set Screw

Location

Loc Qty

Loc Code

ST023

133

39224

4

51921

29

59879

100

110

Each

49.0000

2

8

D2876

Manufactured No



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

49

42364

2

51540

47

110

Each

44.0000

2

8

D2877

Manufactured No



Saddle Spacer

Location

Loc Qty

Loc Code

ST028

44

58531

44

16
10/9/35

8
10/9/35

8

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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Start Date: 7/14/2010

Required Date: 7/22/2010


Start Qty: 4.00

Required Qty: 4.00

S M D3405-041 Manufactured No 110 Each 4.0000 1 4

 Lug Assembly B60204 10/9/35


Location Loc Qty Loc Code

ST474 4
 59628 4

S M D3405-043 Manufactured No 110 Each 8.0000 1 4

 Lug Assembly B60496 10/9/35


Location Loc Qty Loc Code

ST474 8
 53888 1
 59629 7

S M D3407-041 Manufactured No 110 Each 24.0000 1 4

 Tow Ring 10/9/3 SP

Location Loc Qty Loc Code

ST464 24
 58755 12
 59632 12

S M D3417-5 Manufactured No 110 Each 71.0000 2 8

 Washer 10/9/35

Location Loc Qty Loc Code

ST056 71
 59250 31
 60297 40

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W/O:		WORK ORDER CHANGES					
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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 60561

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/14/2010

Required Date: 7/22/2010

Start Qty: 4.00

Required Qty: 4.00

Sy D3456-1
Washer

Manufactured No

110 Each

56.0000



10/9/35

Location

Loc Qty

Loc Code

ST058

56

54692

56

4

Sy D3533-1
Set Screw

Manufactured No

110 Each

83.0000



10/9/35

Location

Loc Qty

Loc Code

ST069

83

51602

83

8

Sy MS21042L4
Nut

Purchased No

110 Each

4,191.000



10/9/35

Location

Loc Qty

Loc Code

ST300

4191

113422

68

114523

28

114718

95

114784

2000

115108

2000

96

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Work Order ID: 60561

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 7/14/2010

Required Date: 7/22/2010

Start Qty: 4.00

Required Qty: 4.00

MS21043-4

Purchased

No

110

Each

1,283.000

5

20

Sf
Nut



10/9/358 (40)

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

1243

112492

25

113069

8

114348

410

114523

500

114784

300

20

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W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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REFERENCE ONLY

5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F
Date: 08.10.07